

Technical Data Sheet

PROPELLING EXCELLENCE
PROXL[®]



ULTRAFILL DEEP

A high quality, lightweight polyester filler ideal for the heavy
panel damage repair



Technical Data

Technical info


| | |
|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Mixing ratio | Mix 100 parts filler with 3 parts hardener |
| Maximum fill depth | 4-7 millimetres |
| Flash point | 31°C/88°F |
| Specific gravity | 1.17g / cm ³ solid content (no thinner): 79% weight |
| VOC content | This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/l. The VOC content in ready for use form of this product is 175g/l. 2004/42/11B(b)(250)175 |
| Storage and shelf life | Store in a cool place between +5°C and +25°C (+41°F and +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers. |

Application Guide

Substrates

- Old sound paintwork
- Bare metal
- Galvanised
- Aluminium
- Polyester
- Wooden surfaces

Surface Preparation

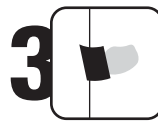
 Make sure surfaces are abraded with P80-P180, degreased and fully dry before application



1 Always wear protective equipment



2 Mix 100:3 with hardener (do not over-catalyse with too much)



3 Apply filler as necessary to the repair area



4 Allow filler to dry (see below for drying times)



5 Sand with P80-P240



6 Use Generation20 Guidecoat during sanding to identify high and low spots



7 Repeat previous steps until desired result is achieved

Drying times

| | |
|--------------------------------------|---------------|
| Working time | 4-5 minutes |
| Infrared dry Lamp distance: <70cm | 5-8 minutes |
| Air dry @ 20°C | 20-30 minutes |

Notes

- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork
- Do not apply at temperatures below +5°C (+41°F)
- Dry sanding is always recommended

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